

# MEMS0040 – Manufacturing Processes and Analysis Course Syllabus

#### **Catalog Description**

This is an undergraduate course in manufacturing processes and analysis. Topics include: manufacturing properties, casting, metal forming (rolling, forging, extrusion, and drawing), polymer processing, particulate processing (powder metallurgy and ceramic/glass forming), heat treatment, welding, and machining. Prerequisite: Materials Structures-Properties. 3 credit hours.

| Mode of          | On campus  |  |
|------------------|--|--|
| Delivery         |  |  |
| Workload         | 3 hours of lectures/tutorials and 8 hours of private study per week. |  |
| Prerequisites    | ENGR 0022  |  |
| Campus           | Zone 3 Room 102  |  |
| Instructor       | Grace Chen   |  |
| Email            | grace.chen@scu.edu.cn  |  |
| Teaching         | Mr Menghe Chen, also known as Marvin (Monday Session)                |  |
| Assistant        | Mr Shuwan Lu, also known as Mark (Friday Session)                    |  |
| <b>TA Emails</b> | Marvin: 2017141522040@stu.scu.edu.cn                                 |  |
|                  | Mark: <u>2017141522001@stu.scu.edu.cn</u>                            |  |

### ACADEMIC OVERVIEW

#### **Course Goals**

- To understand the fundamental principles of materials processes and manufacturing
- To gain knowledge of various manufacturing processes and related technical analysis
- To gain proficiency in communication through written and oral reports
- To practice solving problems through teamwork
- To understand the importance of economic considerations in the selection of manufacturing processes

#### **Teaching and Learning Method**

The unit consists of lectures and problem classes. Learning in the unit is mainly through attending the lectures, problem classes and completing the assignments and field trip reports.

#### Textbook

- 1. *Manufacturing Engineering and Technology*, 7<sup>th</sup> ed, by Serope Kalpakjian Steven R Schmid (published by McGraw Hill).
- 2. Fundamentals of modern manufacturing\_4th ed by MP Groover

#### Software

You will also use Microsoft Word to write up your assignments, Microsoft Excel to draw scientific curves, and Power Point to deliver presentations. Learn how to use the equation editor in Word and how to format documents, and how to draw engineering data curves.



| Topical | Coverage |
|---------|----------|
|---------|----------|

| Week | Торіс                                   | Chapter |
|------|---|---------|
| 1    | Manufacturing Properties                | 1, 2    |
| 2    | Fundamentals of Casting                 | 10      |
| 3    | Casting Processes                       | 11      |
| 4    | Casting Analysis                        | 12      |
| 5    | Field Trip on Casting Processes         | 12      |
| 6    | Fundamental of Metal Forming<br>Rolling | 13      |
| 7    | Forging                                 | 14      |
| 8    | Extrusion and Drawing                   | 15      |
| 9    | Polymer Processing                      | 19      |
| 10   | Powder Metallurgy                       | 17      |
| 11   | Ceramic/Glass Forming                   | 18      |
| 12   | Heat Treatments                         | 4       |
| 13   | Fundamentals of Welding                 | 30      |
| 14   | Welding Operations                      | 31      |
| 15   | Fundamentals of Machining               | 23      |
| 16   | Field trip of Machining Operations      | 24      |

## **Grading Policy**

| Assessment Task                             | Value |
|---|-------|
| 1. Attendance and Answer questions in class | 10 %  |
| 2. Homework                                 | 40 %  |
| 3. Mid-semester examination                 | 20 %  |
| 4. Field Trip report                        | 10 %  |
| 5. Final Examination                        | 20 %  |



The Instructor reserves the right to moderate the assessment policy. This process will occur at the end of the semester.

Prepared by: <u>Grace Chen</u> Date: <u>01 March 2021</u>